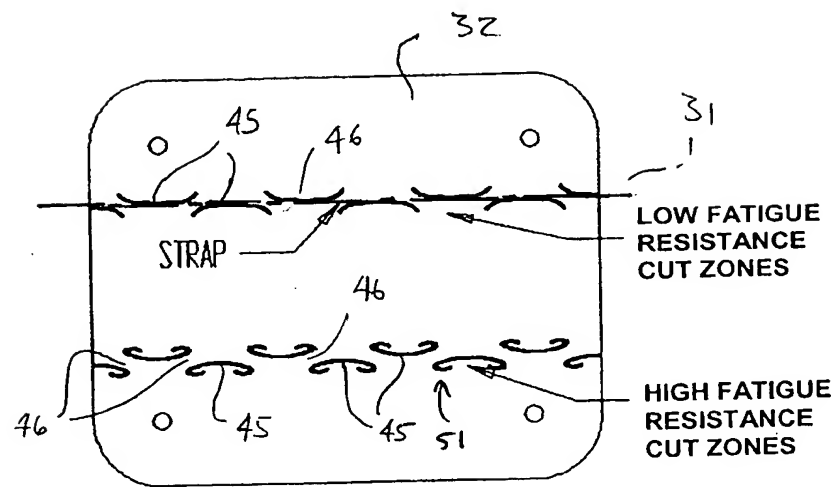
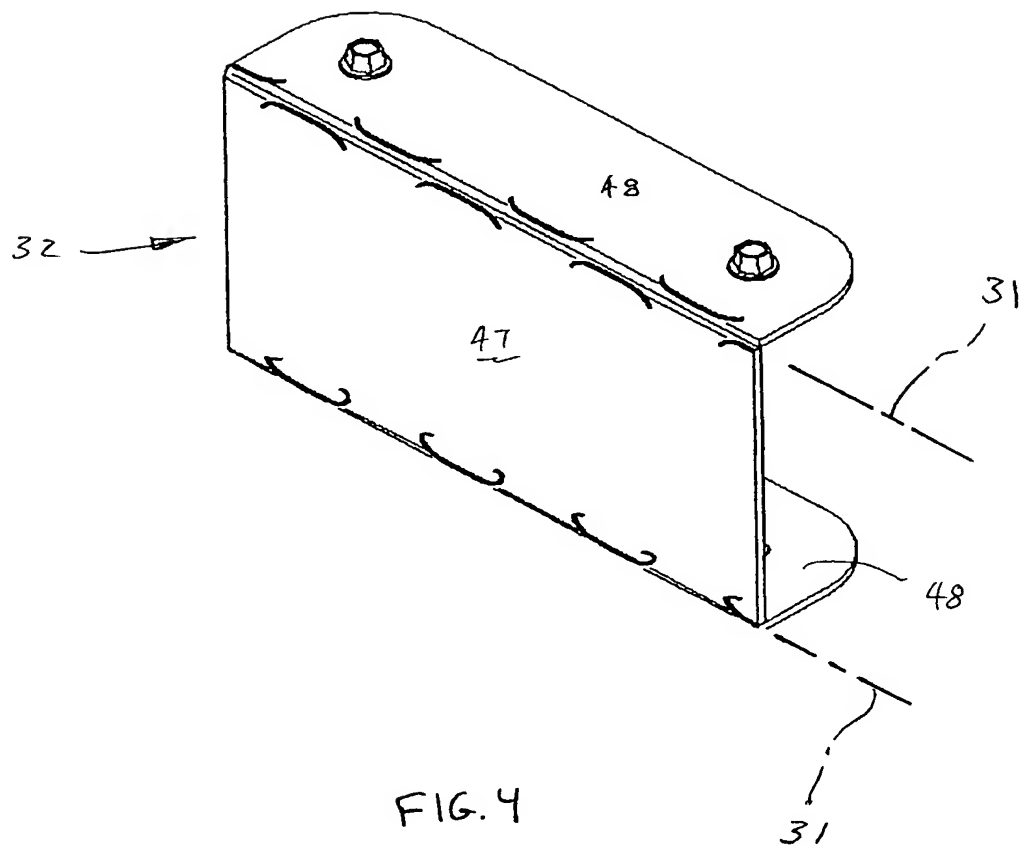


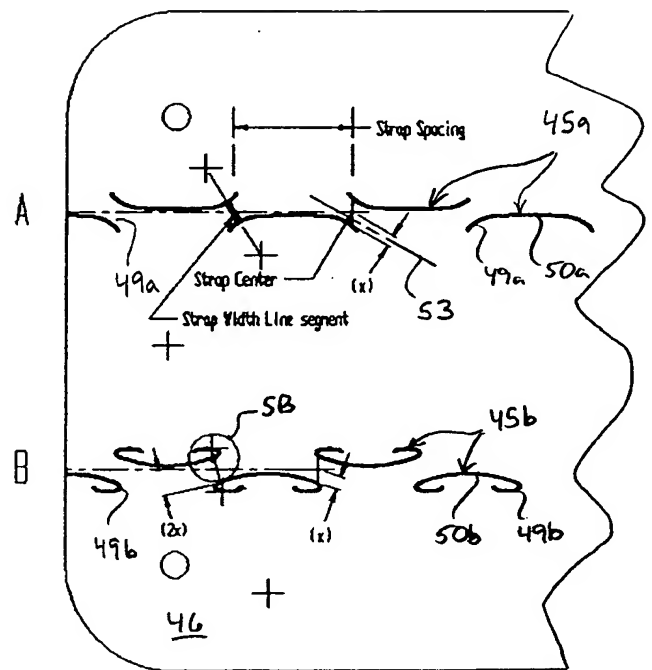
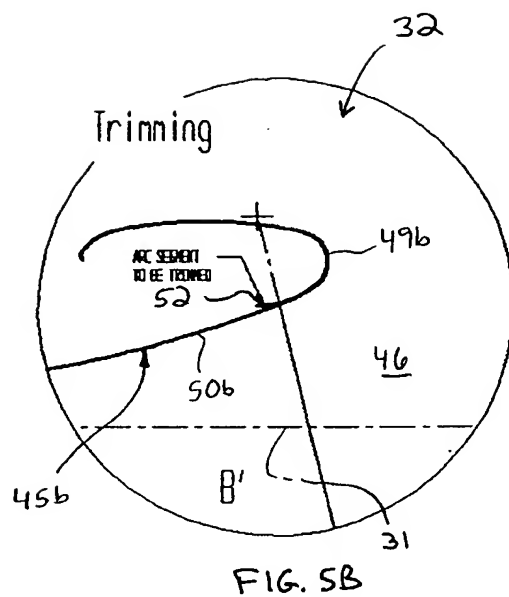
FIG. 2



FOLDS, HIGH AND LOW FATIGUE

FIG. 3





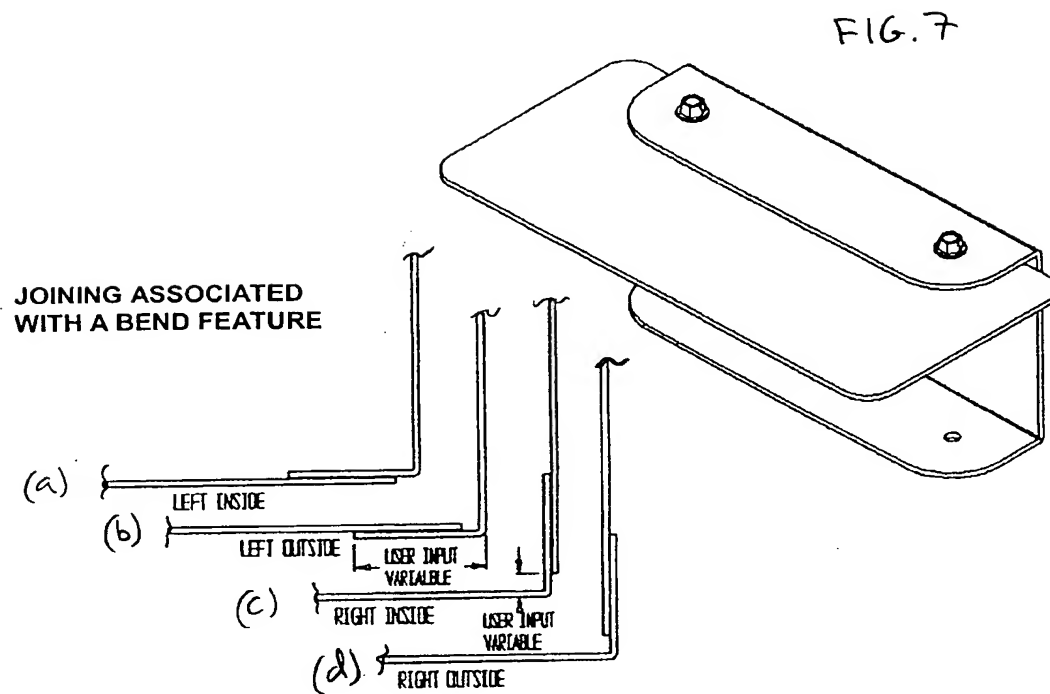


FIG. 6

BEND FEATURE 55 ↙




IOI 	BRAKE 	JOINDER 
USER INPUTS		
MATERIAL	STEEL A-36	
THICKNESS	0.104	
STRAP WIDTH	<input checked="" type="checkbox"/> WIDE	<input type="checkbox"/> M
STRAP SPACING	<input type="checkbox"/> CLOSE	<input checked="" type="checkbox"/> M
KERF	0.008	
FATIGUE STRENGTH	<input checked="" type="checkbox"/> LOW	<input type="checkbox"/> HIGH
MATERIAL VECTOR	0	0
CUTTER	ANGLE (DEG)	SCALER
FOLD DEDUCTION		<div style="border: 1px solid black; padding: 5px; width: fit-content; margin: auto;">ADVANCED</div>
JOG		
FLIP		

FIG. 8